

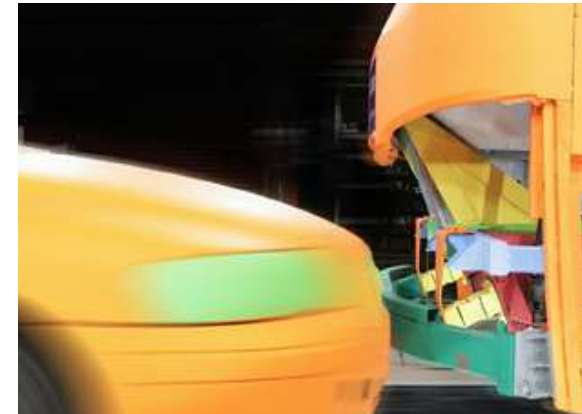
Front Underrun Protection

AB Volvo

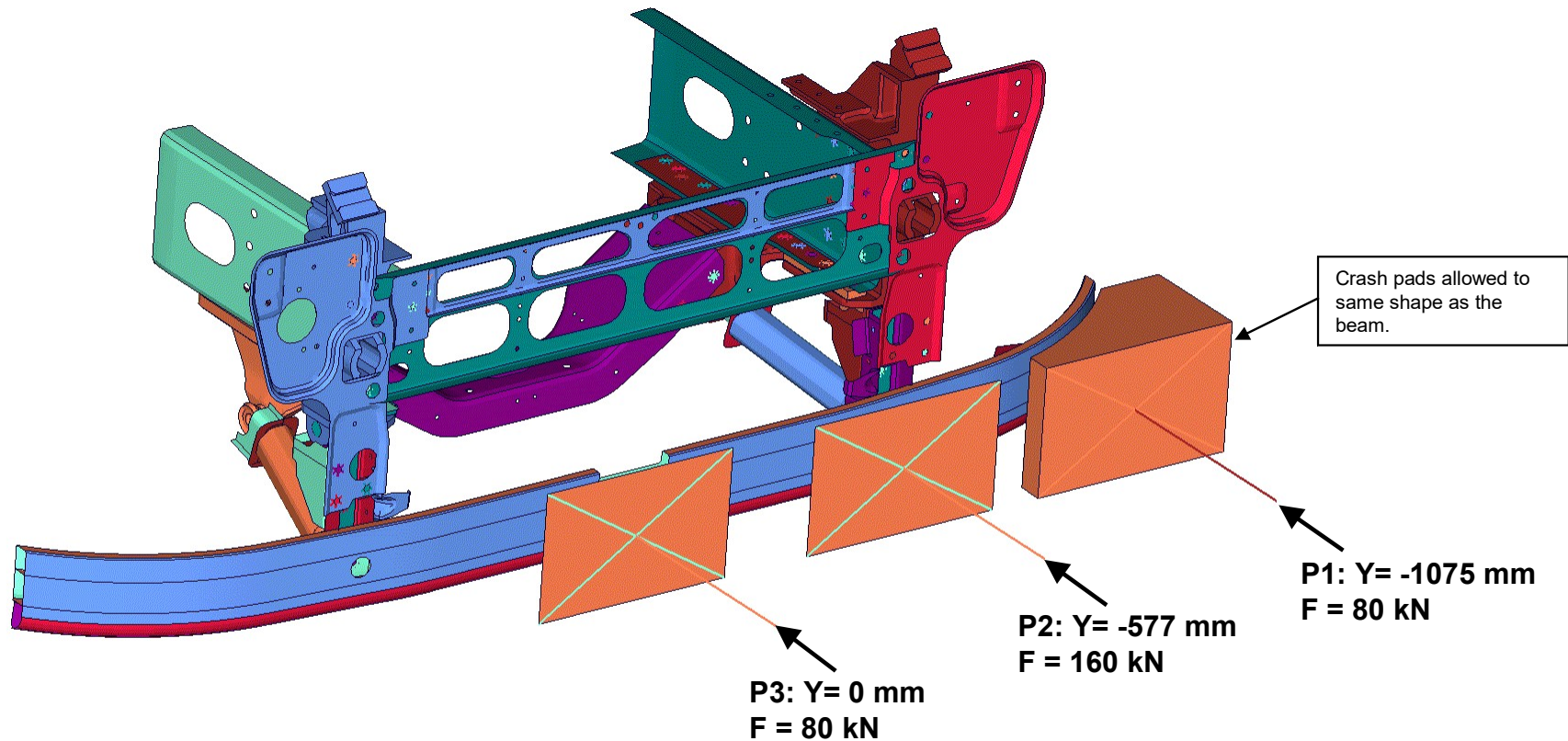


Conditions

- A system which is designed to ensure safety features of passenger cars are deployed during a front-on collision and prevent underrunning.
- The system is expected to reduce fatalities and the severity of injuries.
- Legal requirement ECE R-93

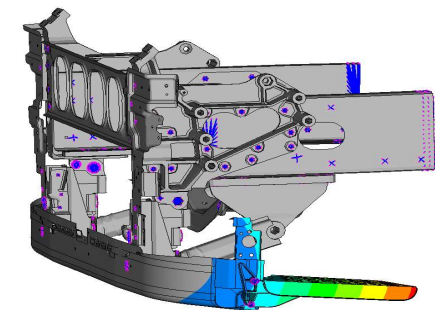


Legal requirement ECE R-93



Other adding requirements could be:

- Increased crash requirements
- Stiffness / max deflections for ie side steps
- Other requirements for interfacing parts (e.g. fatigue test, more hinges for the Frontstep)

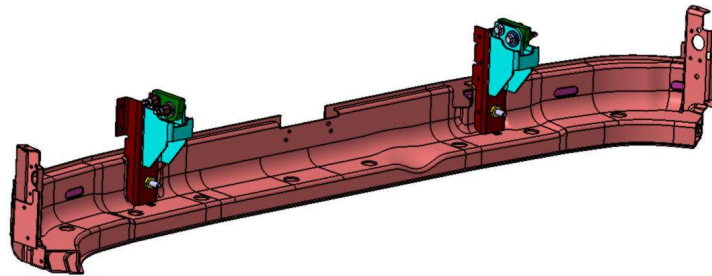


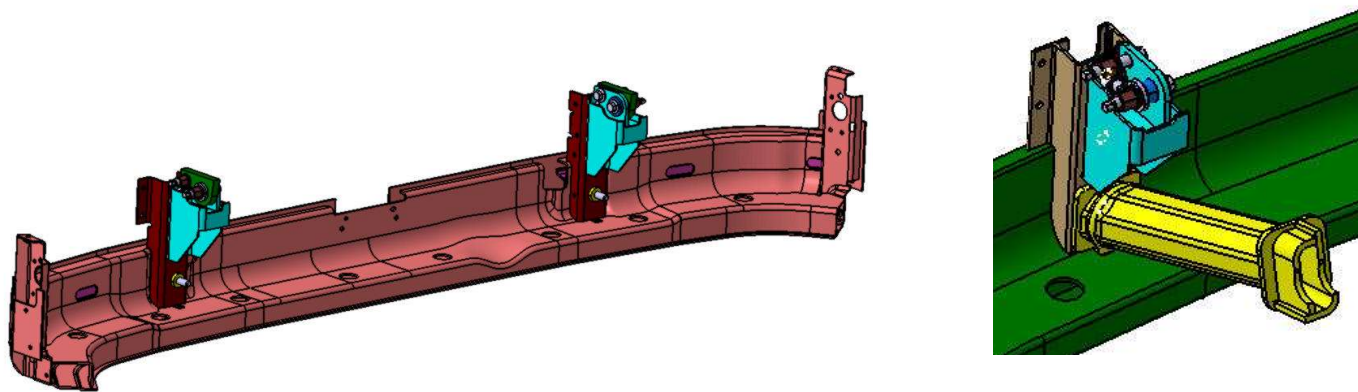
Business case – Example I

- Common concept within the group of different brands
 - Brand 1 only to fulfil legal requirement
 - Brand 2 have increased crash requirements with robustness and progressive deformation characteristic
 - Different interfacing parts and concept between the brands



The beam is common and brackets unique





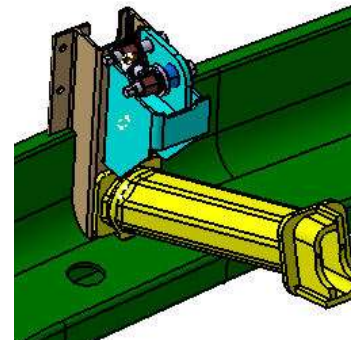
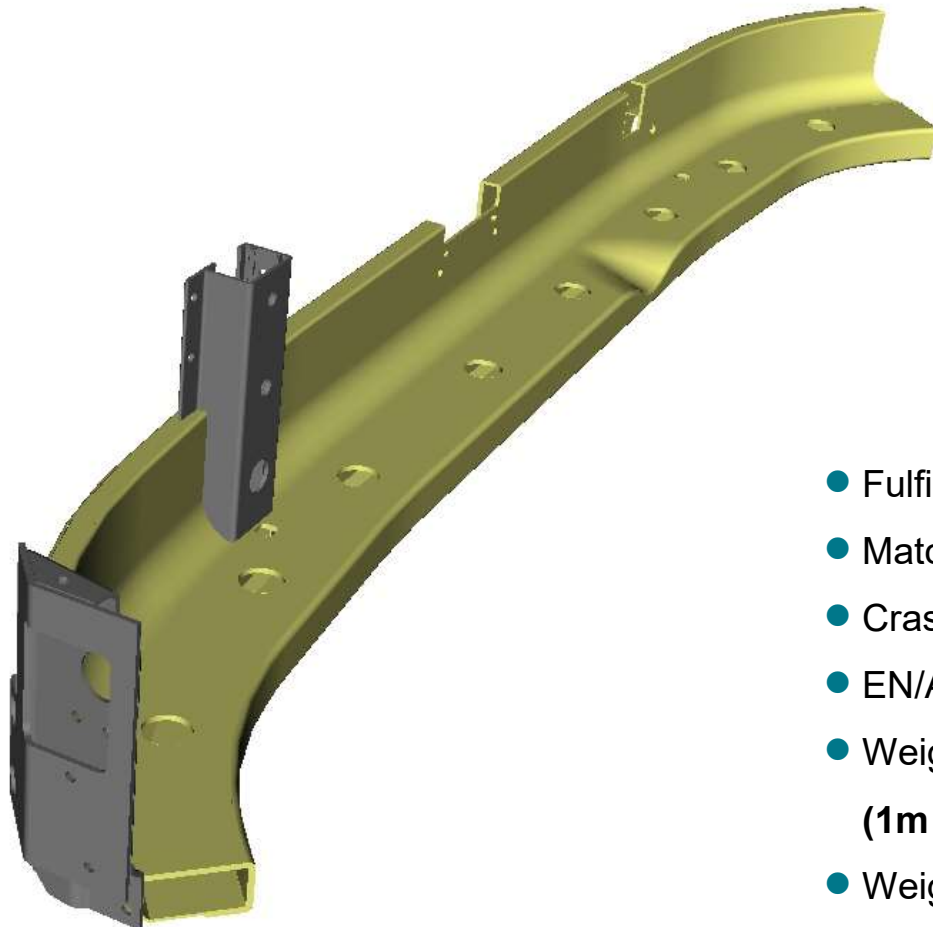
Customer want robustness and progressive deformation characteristic to handle collisions with cars in 70 km/h, 50% offset



Crash box and shear bolts

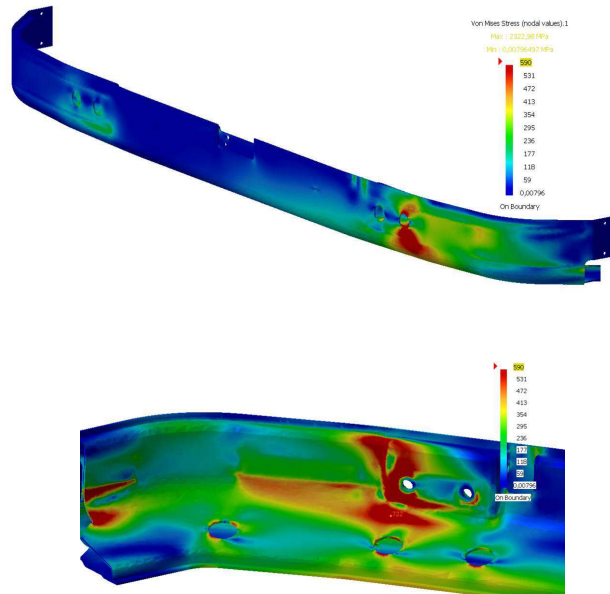
- Material in the beam is steel (T=4,0 mm; Rp0,2 = 590 MPa)
- Material in the crash box is steel (T=3,0 mm; Rp0,2 = 350 MPa)
- Weight beam = **48,2 kg** (+6,3 kg for brackets)
- Weight crash boxes = **10,6 kg**

Sapa solution for the customer

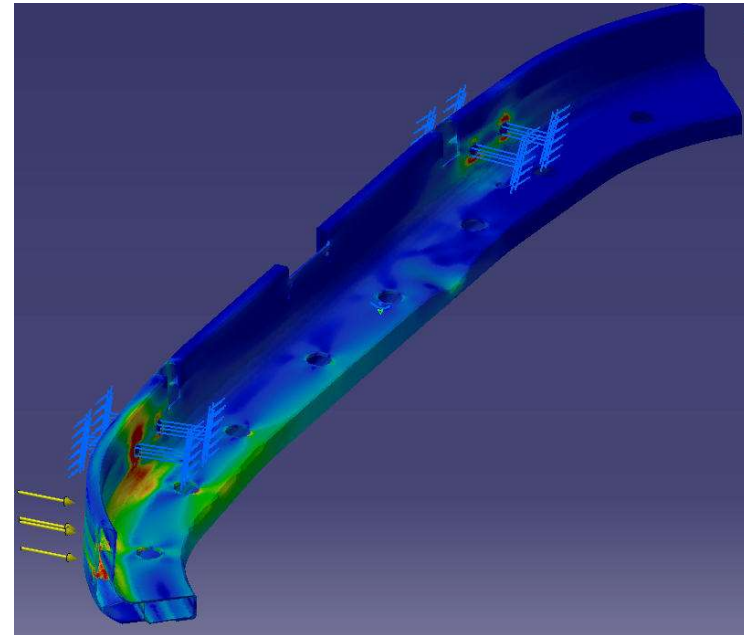


- Fulfil the crash requirements
- Match all interfaces
- Crash box and shear bolt bracket not included
- EN/AW 6005A-T6
- Weight beam = 20,0 kg => **60% saving**
(1m in front of the Front Axle)
- Weight brackets = 2,7 kg => **60% saving**

Original beam in steel



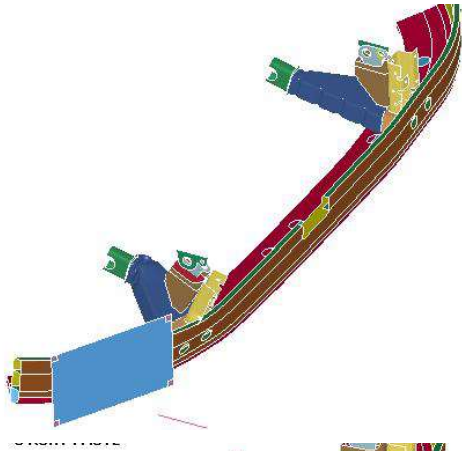
Sapa beam in aluminium



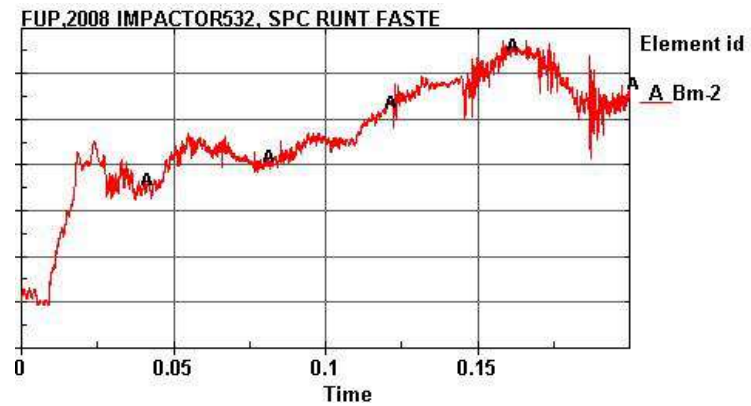
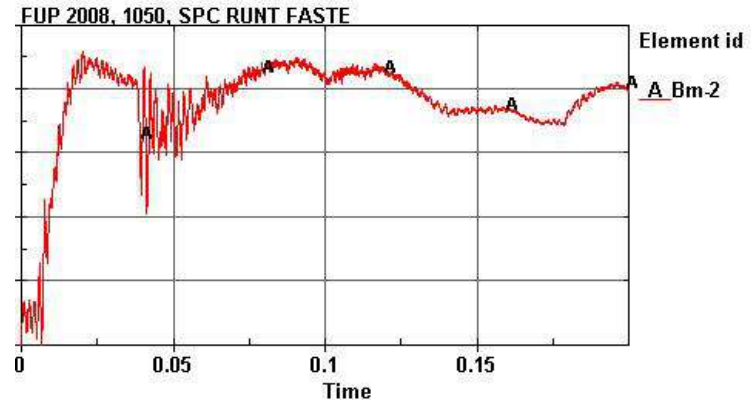
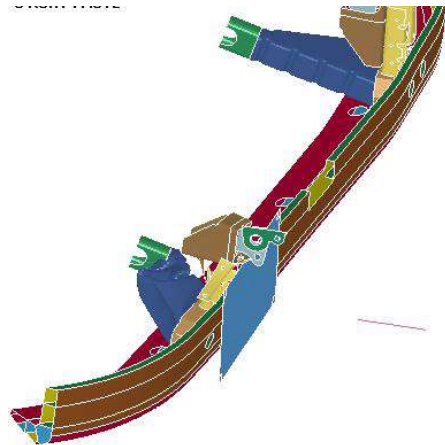
”Simple” simulations in Catia only on the beam to find the first draft of section design

LS Dyna simulation

P1

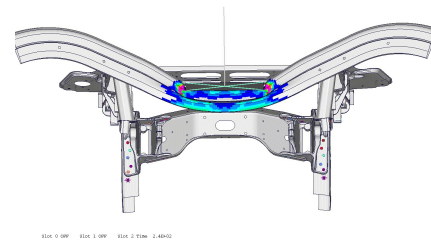
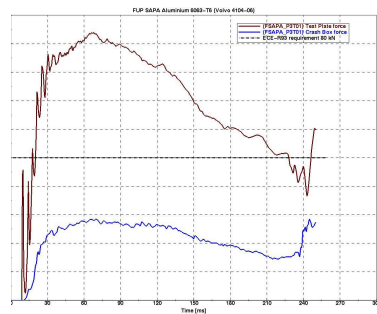
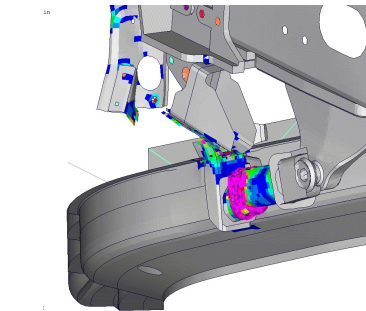
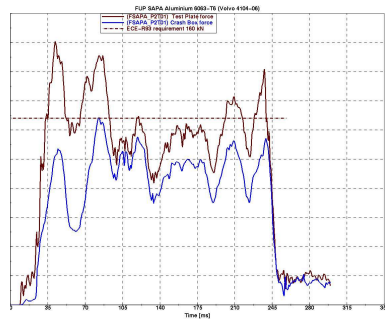
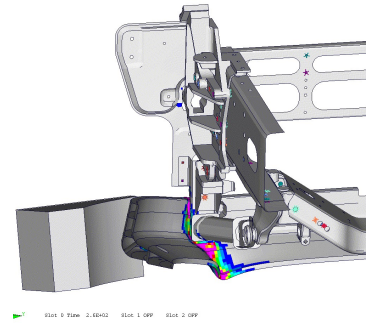
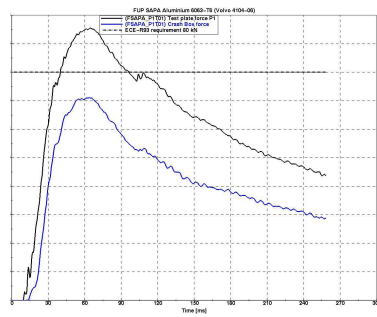


P2



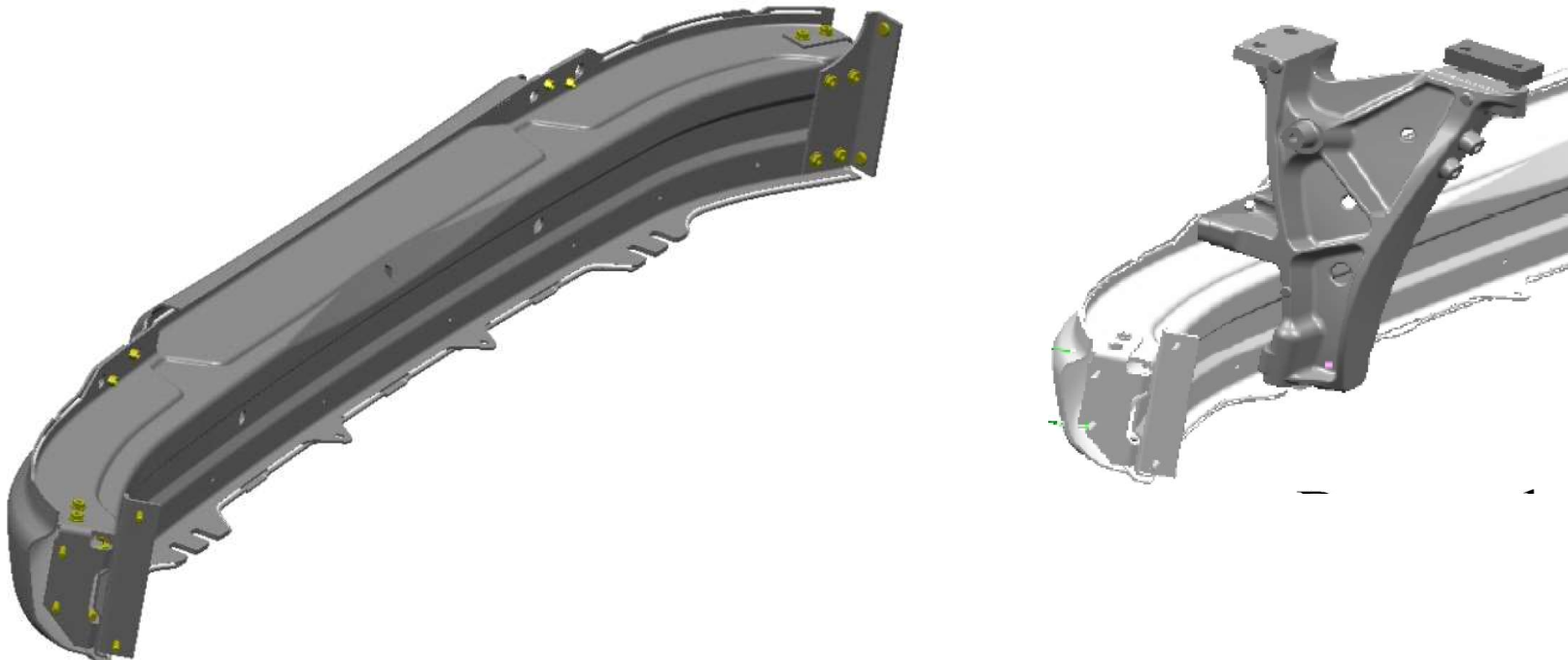
LS-dyna simulations at Sapa Technology to find the right behaviour and strengt levels

Customer simulation on complete system



CAE simulations at customer on complete system/truck to verify correct behavior

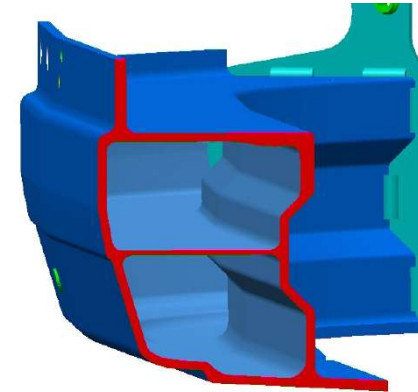
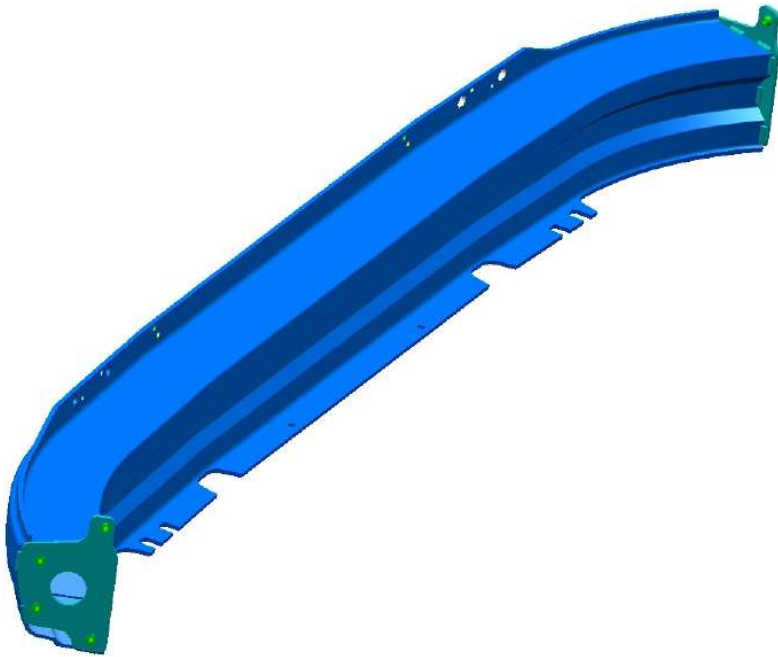
Business case – Example II



- Same package space as current model
- Same interfacing part to be used
- Front and rear sheet in steel T=3,0 mm
- Weight Steel 34,8 kg

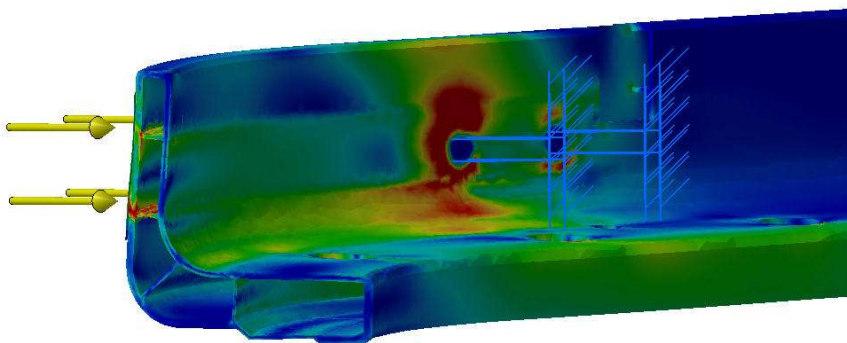
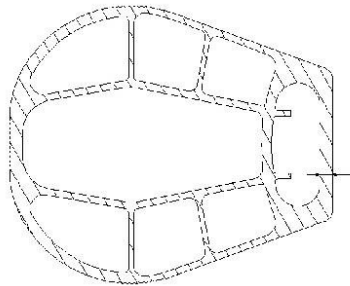
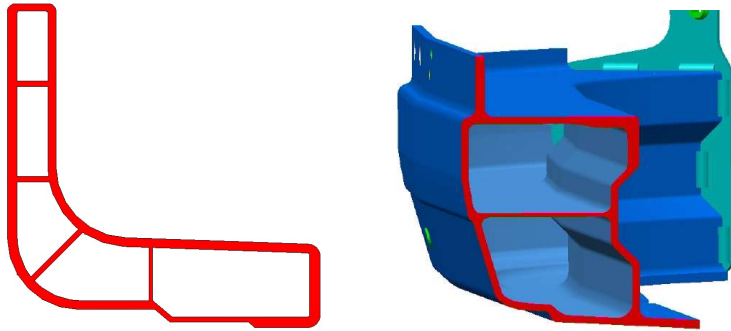
Business case – Example II

sapa:



- Fulfil the crash requirement
- Match all interfaces
- EN/AW 6005A-T6
- Material thickness between 4-8 mm
- Weight beam = 20,3 kg => **42% saving**

Why extruded aluminium



- Main force is bending in x-direction
 - All walls have not same strength requirements
- Disadvantages with steel
 - Same thickness all over
- Advantages with Aluminium
 - Thickness can be varied where it's needed
 - lower weight
 - Ductility – crash performance
 - ...

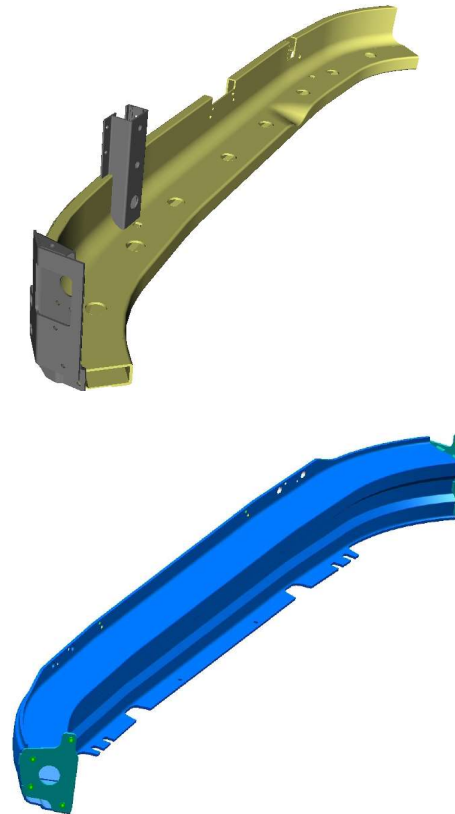


Summary

sapa:



- Sapa can find solutions fulfil all requirements
- Weight saving on 60%
- Sapa have the skills and knowledge to make complex concept solutions including simulations



Work with Sapa to find a FUP solution in extruded aluminium !

Volvo Trucks & Renault Trucks Front Underrun Protection

sapa:



Next step

Proposal how to continue the cooperation between Volvo NA and Sapa:

- 1) Volvo NA delivers CAD model and package space from a chosen project
- 2) Volvo NA specifies which requirements that are valid for the FUP



- 3) Sapa evaluates the time and workload for a concept
- 4) Sapa comes up with a first draft of FUP in extruded aluminium



- 5) Volvo NA makes CAE simulations to verify the proposal